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### Introduction

The main function of current limiting fuses is to protect electrical apparatus, such as distribution transformers, motors and capacitor banks against overload currents. The fuses can operate as sole devices or can be combined with air/SF6 insulated switch disconnectors. The choice depends on each application requirements and specific network conditions. One of the most critical factors for optimum protection is proper fuse selection. This can be done based on theoretical calculations but in many cases practical knowledge obtained from actual test results could make it easier and even more reliable. ABB, with its extensive apparatus product portfolio, has years of experience in this field. Our current limiting fuses have been designed to ensure safe operation in open air and for limited heat dissipation in installations such as that found in gas insulated switchgears.

Fuse selection principles for the most common situations are presented in the following pages together with common definitions. Moreover we offer our support for each specific case where presented criteria are not sufficient.

Additionally to professional support in fuse application range ABB is proud to introduce new production of CEF series fuses that is highly automatized with on line monitoring of running process. Therefore both quality and performance aspects are 100% controllable and final product is delivered with complete identification package containing all fuse data and routine test report.

Thus before using our products, we encourage you to read the technical definitions and application principles presented below.









#### Main definitions

#### Current limiting back-up fuses

The current limiting fuse family is generally composed of three different fuse groups: back-up fuses, general purpose fuses and full range fuses. All of them limit the value of prospective short-circuit currents during the interruption process, thereby extending the life time of nearby installed electrical equipment. The main difference is in the minimum breaking current that characterizes the lowest fault current that the fuses are capable of interrupting. This value is generally highest for back-up fuses, slightly smaller for general purpose fuses and smallest, with the value close to the minimum melting current, for full range fuses. But reaction time is critical for the protection function. That is why back-up fuses, with an interruption time for the minimum breaking current in the range of a few seconds down to a few tense of milliseconds, are the most commonly used. The total clearing time in cases of high shortcircuit currents is even shorter i.e. only a few milliseconds. That is why back-up fuses can be used as typical overload protection elements. General purpose and full range fuses capable of interrupting even the smallest values of currents can only be considered as over current devices since the interruption time is greater than one hour. Therefore, these types are used rarely and are usually recognized as a separate element of protection, without any linkage to the opening function of load break switch.

ABB current limiting fuses have low minimum breaking currents, i.e. close to three times the rated current In.

#### M-effect

One of the structural means used to form the time-current characteristics of medium-voltage fuse links for ABB's CEF and CMF series is an overload spot located on the fuse elements. The Meffect is used to create this overload spot which is made by coating the silver fuse elements with a short segment of a metal which is characterized by a low melting point. The M-effect was first described by Professor Metcalf in the 1930s. It takes advantage of the effect of the melting of metals characterized by a higher melting point (e.g. copper, silver) by some metals in a liquid state which are characterized by a low melting point (e.g. tin, lead). Silver fuse elements coated with a segment of a metal with a low melting point (e.g. solder) fuse for current values that would otherwise not cause fusing if the overload spot were not present. The reason for this is as follows: As the fuse element is heated, the metal used to make the overload spot starts melting and diffuses into the fuse element metal, thus reducing the active cross-selection of the main silver fuse element. As a result, the silver fuse element is melted at the moment when the other parts of the fuse element are, by comparison, still relatively cool. With this design the overload spot reduces both the minimum melting current and the minimum breaking current. Consequently, the operating range of the fuse link is extended. It must also be emphasized that in case of short-circuit currents, when fuse elements quickly heat up and practically no heat is dissipated into the surrounding arc-quenching medium (adiabatic heating), the

fuse elements melt before the metal used for making the overload spot reaches its melting temperature. Therefore, the overload spot does not affect the fuse's characteristic for short-circuit currents. Additionally, a very important advantage of using the overload spot is the fact that an arc is always initiated at the same point on the fuse element, i.e. near the geometrical center of the fuse link. This solution therefore protects the end-caps from sustaining any damage. To sum up, the overload spot enables an increase in the useful operational range of the fuse link by extending the range of correct operation for small overload currents. Moreover, use of the overload spot prevents the arc from initializing near one of the fuse link ends and, thus, makes the fuse link safer to use.

#### Fuse switch combination

Back-up fuses are commonly used in fuse switch combinations, both in open air and in gas insulated panels. When a fuse switch combination operated as a protective device by tripping a system, the fuse assumes two different functions depending on the interrupted current value. When the fault current is greater than the transfer current, the fuse simply extends the breaking capability of the switch eting the interruption operation faster than the incorporated switch. This happens when the fuse clearing time is shorter than the total opening time of the Load Break Switch (LBS). By the time the striker pin pops up, the fuse has already cleared the fault current and the switch opens in almost no load conditions. If the fault currents are less than the nominal transfer current, the fuse then uses the striker pin to activate the switch, which in turn causes the system to trip. In other words, the interruption process is completed by the switch to prevent overloading of the fuses in situations where the fault current is low. Fuses used in fuse switch combinations have to fulfill conditions specified in IEC 62271-105 (former IEC 60420 and IEC 420). Back-up fuses are specially designed for such an application. The fuse of general purpose or full range fuses in fuse switch combinations is not reasonable due to coordination principles.

## ABB HV Fuses with Temperature Control Unit

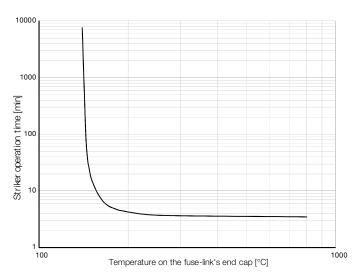
The Temperature Control Unit (TCU) is tripping device which is integrated with the striker of high-voltage (HV) fuses. It is activated when the allowable temperature in the switchgear is exceeded. When the temperature is to high the TCU activates the striker by releasing the switch disconnector, which in turn opens the electric circuit and avoids further temperature increases.

#### **Temperature Control Unit parameters**

- 1. Operation for approximately one hour at 150°C on the fuse end-cap.ferred to the temperature.
- 2. Withstanding temperatures up to 125°C on the fuse end-cap.
- 3.  $I \le 1.1xIn no operation$ .

#### Notes:

- 1. Operation time tolerance is  $\pm 10\%$  referred to the temperature.
- 2. Characteristic was recorded for cold fuse-link rapidly subjected to specific temperature.



With reference to the diagram above, the higher the temperature, the faster the striker operation.

The high temperatures inside the switchgear interior may be caused by external conditions or by a high current passing through the fuse link. Other possible reasons include:

- reduced head transfer inside the switchgear,
- over-heating of degraded conducting contacts,
- long-term fuse overloads,
- improper selection of the fuse rating,
- local melting of fuse elements caused by transformer inrush currents, starting currents of motors etc.

Safety is significantly increased when fuse are equipped with a TCU. This is especially true in devices where fuses are located inside closed fuse holders, as is the case in  $SF_6$  switchgear. However, in gas insulated switchgear fuse canisters or in the narrow panels of air switchgear the risk of overheating is high be-

cause cooling is limited. High temperatures in switchgears cause degradation and oxidation of the metal contacts, degradation of switchgear equipment or enclosures, and insulator ageing. Unfavorable effects, i.e. temperature rise inside the switchgear, leads to internal short-circuit and further temperature increases. The ABB CEF, CEF-S, CMF and CEF-VT (with striker) are equipped with a TCU as standard design. Moreover the 2015 production series of CEF, CEF-S and CEF-VT come with many beneficial features like combined operating voltages, welded current path, standard outdoor sealing and improved striker pin force (80N) for more customer satisfaction. The upgraded design simply extends application flexibility and reliability of CEF series fuses and is fully comparable as regards type test validity with previously produced CEF types (including CEF, CEF-S, CEF-VT, CMF and their TCU/BS/outdoor variants).

## Markings on the striker label and rating plate of fuse with TCU:





## General principles for fuse links selection

#### Choice of rated voltage Un:

The rated voltage of the fuse links must be equal to, or higher than the operating line voltage. By choosing the fuse link rated voltage considerably higher than the line voltage, the maximum arc voltage must not exceed the insulation level of the network.

#### Choice of rated current In

To obtain the best possible current limitation and thereby protection, the rated current, In, must be as low as possible compared to the rated current of the object to be protected.

However, the following limitations must be taking into consideration:

- the largest load current must not exceed In,
- cooling conditions (e.g. in compact switchgear),
- inrush current of off load transformers,
- starting currents of motor circuits. (See Chapter CMF, special motor fuses).

#### Protection of capacitor banks

HRC fuses are normally connected in series with capacitor units or banks. They are activated when these units become faulty under normal operating voltages, including the transient voltage as the capacitor are being energized. That is why the chosen fuse link rated voltage should not be less than 1.1 times that of the rated voltage of the capacitor unit. As recommended in IEC 60549, the rated current of the fuse should be at least 1.43 times that of the capacitor's rated current. In practice we can distinguish two general cases:

#### a) Only one capacitor bank connected

Selected rated current, In, for the fuses should be least twice the rated current, Inc, of the capacitor bank. The rated voltage, Un, should also be at least twice Unc.

In≥2xInc

Un≥2xUnc

#### Example

315 kvar capacitor bank with 10 kV Unc.

$$Inc = \frac{315}{10 \times \sqrt{3}} = 18.2 \text{ A}$$

Selected fuses: In = 40 A; Un = 24 kV

#### b) More than one capacitor connected in parallel

While including the possibility of reloading i.e. transmitting from a load capacitor bank to an unloaded condition, very high transient currents may occur. The rated current, In, of the fuses should be selected so that it is more than three times the Inc of the capacitor bank. Because a wide variation in transient currents may occur, ABB recommends that the calculation be discussed with the supplier of the capacitors.

#### Application in SF<sub>6</sub> switchgears

CEF fuses were designed to be applied inside gas insulated switchgears. The interaction between fuses and switch disconnectors when limited heat dissipation conditions occur is not an easy task. This knowledge has been obtained mainly from practical tests performed under different loading conditions. First the maximum allowable power losses should be defined for the fuses so as not to exceed temperature rise limits according to the referred standard. Therefore, the rated current of fuses with power losses above this limit are de-rated to a safe level that takes into consideration the fuse load factor. This procedure should be verified by temperature rise and breaking tests. ABB uses this standards approach for SF<sub>6</sub> switchgear and CEF fuses.

For detailed information regarding the correct choice of ABB fuses for transformer protection in  $SF_6$  switchgear please refer to switchgear catalogue data.

#### Replacement of melted fuse links

HRC fuse links cannot be regenerated. According to IEC Publication 60282 1 (IEC 282-1), all three fuse links should be replaced even if only one of them in a three phase system melts. Exceptions are allowed when it can be verified that the fuse link (s) have not experienced any over current.

#### Indicator and striker pin

CEF and CMF series fuses are equipped with a combined indicator and striker system which is activated immediately when the fuse element melts. CEF-VT is available with and without a striker pin - please refer to the ordering tables. The force diagram is in accordance with the requirements of IEC 60282-1 (IEC 282-1) and DIN 43625.

The striker pin force diagram shown below refers to presently manufactured CEF/CMF fuses.

F [N]
90
80
70
60
50
40
30
20
10
0 4 8 12 16 20 24 28 32 L [mm]
Labour spring lead
Max. real spring lead

**CEF-U** variant has been included in standard CEF, CEF-S and CEF-VT fuse design and is no more marked separately.

A typical ABB CEF fuse nameplate is shown above. The information presented varies for specific fuse types.



All CEF and CMF fuses are marked with EAN 13 codes (on their carton boxes). These are specified in the ordering tables and are positioned to the right of the catalogue numbers. An example of this nameplate is presented below.

#### **Current limitation**

All ABB fuse links presented are current limiting ones. A large short-circuit current will therefore not reach its full value. The cutoff characteristics show the relationship between the prospective short-circuit current and the peak value of the cut-off current. Substantial current limitation results in a considerable reduction in thermal and mechanical stress in a high-voltage installation.

#### Nameplate

The symbols on the nameplate have the following meaning:

In = Rated current

Un = Rated voltage (The digits before the slash mean the lowest voltage at which the fuse can be safely used. Digits after the slash mean the rated voltage of the fuse).

I<sub>3</sub> = Minimum breaking current

I<sub>1</sub> = Maximum short circuit current for which the fuse is tested



The arrowhead on the nameplate indicates at which end of the fuse link the indicator and striker pin appears. Additionally this end contact of the fuse link is specially marked.

# High voltage current limiting Fuse links type CEF

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## Rated voltage: 3.6/7.2-36 kV High voltage current limiting Fuse links type CEF

#### 1. General

The HRC generation of fuse links type CEF is designed and tested according to IEC Publication 60282-1 (IEC 282-1). Dimensionally the fuse links are in accordance with DIN 43625. There are available CEF fuses marked as E-Rated. The detailed information are published in separate publication. ABB's high-voltage fuse links have the following properties:

- unified voltage ratings for more application flexibility,
- integrated striker pin with temperature control unit (TCU) to prevent overheating in installation place
- overload spots control internal arc initiation and determine outstanding temperature performance
- single fuse version for both indoor and outdoor operating conditions
- narrow tolerance of resistance for better fuse synchronizing in three phase networks
- graved fuse data for long term fuse recognition
- welded current path secures stable electrical contacts with active breaking elements,
- -full range protection in application with switch-fuse combination,
- low power losses make fuses suitable for compact switchgear and ring main units,
- high current limitation significantly reduces prospective value of short circuit currents and therefore extends insulation live time,
- type tested acc. to IEC 60282-1,

CEF fuses are of a back-up type. They have a zone between the minimum melting current and the minimum breaking current where the fuse links may fail to interrupt. For CEF fuse links this zone is very narrow. The minimum breaking current,  $I_3$ , for any type is specified in the table on pages 10 to 12.

#### 2. Overvoltages

In order to be current limiting, the fuse link must generate an arc voltage that exceeds the instantaneous value of the operating voltage. The switching voltage generated by the CEF fuse link is below the maximum permissible value according to IEC 60282-1 (IEC 282-1). The CEF fuse link can be used within voltage range presented in fuse name (i.e. 10/24 kV means safe application between 10kV and 24 kV) please see rated voltage allowable ratings in fuse label area.

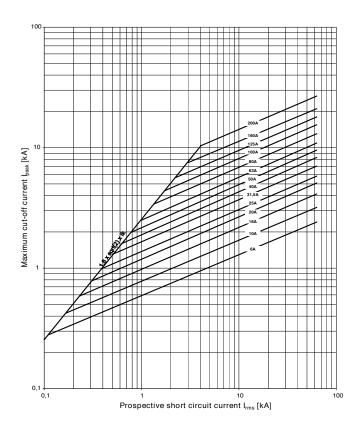
#### 3. Pre-arcing times and cut-off characteristics

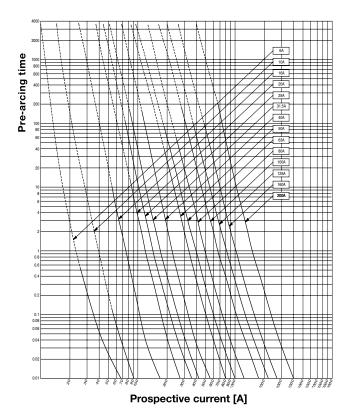
The characteristics are equal for all rated voltages and are recorded for cold fuse link. Dashed sections of the curves indicate an area of uncertain interruption. The tolerance is 10% and it refers to the current.

#### 4. Choice of fuse links

#### Choice of rated current In

The selection of In for transformer protection for free air circulation is presented in Table 10. When fuses are placed in closed panels the selection should be taken from catalogues of these applications ( SafeRing, SafePlus etc.)





#### Remarks:

- 1. Characteristics show the average melting time as a function of the prospective current.
- 2. The deviation of 10% refers to the current.
- 3. The characteristics are valid for all rated voltages and are recorded from fuse link cold condition.
- Broken line indicates the uncertain interrupting zone.

#### Choice of fuse links for transformer protection

Transfor-											Tran	sform	er rating	g [kVA]							Fuse rated
mer rated	25	50	75	100	125	160	200	250	315	400	500	630	800	1000	1250	1600	2000	2500	3000	3500	voltage
voltage [kV]	CEF Fuse link In [A]													[kV]							
3	16	25	25	40	40	50	63	80	100	125	160	200	250 <sup>1)</sup>	315 <sup>1)</sup>	2x250 <sup>1)</sup>	2x315 <sup>1)</sup>	:	:			
5	10	16	25	25	25	40	40	50	63	80	100	125	160	200	250¹)	3151)	2x2501)	2x315 <sup>1)</sup>			3/7.2
6	6	16	16	25	25	25	40	40	50	63	80	100	125	160	200	250 <sup>1)</sup>	315 <sup>1)</sup>	2x250 <sup>1)</sup>	2x315 <sup>1)</sup>		
10	6	10	16	16	16	20	20	25	31.5	40	50	63	80	100	125	160	200	2x160	2x200	2x200	6/12
12	6	6	10	16	16	16	20	20	25	40	40	50	63	80	100	125	160	200	2x160	2x200	0/12
15	6	6	10	10	16	16	16	20	20	25	40	40	50	63	80	100	125	2x100	2x125		10/17.5
20	6	6	6	10	10	16	16	16	20	20	25	31.5	40	50	63	80	100	125	2x100	2x100	10/04
24	6	6	6	6	10	10	16	16	16	20	20	25	40	40	50	63	80	100	125	2x100	10/24
30	6	6	6	6	6	10	10	16	16	16	25	25	25	40	40	2x25	2x40				00/00
36	6	6	6	6	6	10	10	10	16	16	25	25	25	40	40	2x25	2x40	:			20/36

<sup>1)</sup> CMF fuse link

The table was calculated according to standards IEC 60787 and IEC 62271-105. The following transformer work conditions were assumed:

- maximum long-lasting overload 150%,
- magnetizing inrush current 12xln during 100 ms,
- transformer short-circuit voltage according to IEC 60076-5,
- standard ambient working conditions of fuses.

The table above details the rated current of a particular fuse link for a given line voltage and transformer rating. For different criteria, the fuse selection must be recalculated.

#### 5. Ordering table, data and dimensions CEF

New smartcode CEF	ln	I <sub>1</sub>	l <sub>3</sub>	Pn	Pre-arcing integral I2t	Operating integral I2t	$R_0$	D	Weight	Old catalogue No. CEF	Old catalogue No. CEF-TCU
	[A]	[kA]	[A]	[W]	[A <sup>2</sup> s]	[A <sup>2</sup> s]	[mΩ]	[mm]	[kg]		
					Rated voltag	je: 3/7.2 kV Le	ngth "e": 19	92 mm			
1YMB710713M1611	6	50	35	26	20	300	460.00	65	1.5	1YMB531001M0001	1YMB531851M0001
1YMB710716M1611	10	50	55	16	30	500	120.30	65	1.5	1YMB531001M0002	1YMB531851M0002
1YMB710718M1611	16	50	55	26	120	2000	60.20	65	1.5	1YMB531001M0003	1YMB531851M0003
1YMB710721M1611	25	50	72	24	500	7000	30.10	65	1.5	1YMB531001M0004	1YMB531851M0004
1YMB710725M1611	40	50	100	30	1000	20000	15.30	65	1.5	1YMB531001M0005	1YMB531851M0005
1YMB710727M1611	50	50	190	35	2500	31000	10.40	65	1.5	1YMB531001M0006	1YMB531851M0006
1YMB710729M1611	63	50	190	40	4500	90000	7.80	65	1.5	1YMB531001M0007	1YMB531851M0007
1YMB710731M1811	80	50	250	52	9200	78000	6.20	87	2.6	1YMB531001M0008	1YMB531851M0008
1YMB710733M1811	100	50	275	57	15000	300000	4.40	87	2.6	1YMB531001M0009	1YMB531851M0009
					Rated voltag	e: 3/7.2 kV Ler	ngth "e": 29	2 mm			
1YMB710713M2611	6	50	35	26	20	300	460.00	65	2.3	1YMB531034M0001	1YMB531884M0001
1YMB710716M2611	10	50	55	16	30	500	120.30	65	2.3	1YMB531034M0002	1YMB531884M0002
1YMB710718M2611	16	50	55	26	120	2000	60.20	65	2.3	1YMB531034M0003	1YMB531884M0003
1YMB710721M2611	25	50	72	24	500	7000	30.10	65	2.3	1YMB531034M0004	1YMB531884M0004
1YMB710725M2611	40	50	100	30	1000	20000	15.30	65	2.3	1YMB531034M0005	1YMB531884M0005
1YMB710727M2611	50	50	190	35	2500	31000	10.40	65	2.3	1YMB531034M0006	1YMB531884M0006
1YMB710729M2611	63	50	190	40	4500	90000	7.80	65	2.3	1YMB531034M0007	1YMB531884M0007
1YMB710731M2811	80	50	250	52	9200	78000	6.20	87	3.6	1YMB531034M0008	1YMB531884M0008
1YMB710733M2811	100	50	275	57	15000	300000	4.40	87	3.6	1YMB531034M0009	1YMB531884M0009
1YMB710735M2811	125	50	375	76	20000	400000	3.50	87	3.6	1YMB531001M0010	1YMB531851M0010
1YMB710738M2811	160	50	480	101	35000	600000	2.60	87	3.6	1YMB531001M0011	1YMB531851M0011
1YMB710739M2811	200	50	650	107	100000	900000	1.70	87	3.6	1YMB531001M0012	1YMB531851M0012
	,		,		Rated voltag	e: 3/7.2 kV Ler	ngth "e": 36	7 mm			
1YMB710735M3811	125	50	375	76	20000	400000	3.5	87	4.4	1YMB531034M1010	1YMB531884M1010
1YMB710738M3811	160	50	480	101	35000	600000	2.6	87	4.4	1YMB531034M0011	1YMB531884M0011
1YMB710739M3811	200	50	650	107	100000	900000	1.7	87	4.4	1YMB531034M0012	1YMB531884M0012
					Rated voltag	e: 6/12 kV Len	gth "e": 29	2 mm			
1YMB711213M2511	6	63	36	46	20	300	665.0	53	1.9	1YMB531042M0001	1YMB531892M0001
1YMB711213M2611	6	63	35	41	20	300	665.0	65	2.3	1YMB531002M0001	1YMB531852M0001
1YMB711216M2511	10	63	65	25	30	500	180.5	53	1.9	1YMB531042M0002	1YMB531892M0002
1YMB711216M2611	10	63	55	33	30	500	180.5	65	2.3	1YMB531002M0002	1YMB531852M0002
1YMB711218M2511	16	63	65	34	120	2000	105.2	53	1.9	1YMB531042M0003	1YMB531892M0003

New smartcode CEF	ln	I <sub>1</sub>	l <sub>3</sub>	Pn	Pre-arcing integral I2t	Operating integral I <sup>2</sup> t	$R_0$	D	Weight	Old catalogue No.	Old catalogue No.
	[A]	[kA]	[A]	[W]	[A <sup>2</sup> s]	[A <sup>2</sup> s]	[mΩ]	::	[kg]		
	!				Rated voltage						
1YMB711218M2611	16	63	55	32	120	2000	105.2	<del>!</del> ····· <del>!</del>	2.3	1YMB531002M0003	1YMB531852M0003
1YMB711219M2511	20	63	83	38	365	5600	70.1	÷·····÷	1.9	1YMB531042M0004	1YMB531892M0004
1YMB711221M2611	25	63	77	47	500	7000	52.6	÷·····•	2.3	1YMB531002M0004	1YMB531852M0004
1YMB711225M2611 1YMB711227M2611	40	63 63	105	52 70	1000 2500	20000	23.0 17.9	4	2.3	1YMB531002M0005 1YMB531002M0006	1YMB531852M0005
	50	<del>.</del>	190	<del>j</del> .		31000		<del>†</del> <del>†</del>	2.3		1YMB531852M0006
1YMB711229M2611 1YMB711231M2811	63 80	63 63	190 250	78 82	4500 9200	90000	13.4 9.2	÷·····÷	2.3 3.6	1YMB531002M0007	1YMB531852M0007 1YMB531852M0008
1YMB711231W2611	100	63	275	o∠ 84	15000	78000 300000		87	3.6	1YMB531002M0008 1YMB531002M0009	1YMB531852M0009
1YMB711224M2611	31.5	63	100	41	610	12100	30.7	÷·····	2.3	1YMB531002M0014	1YMB531852M0009
1YMB711231M2611	80	63	250	82	9200	78000		65	2.3	1YMB531002M0021	1YMB531852M0014
1YMB711233M2611	100	63	375	101	15000	300000		65	2.3 2.3	1YMB531002M0021	1YMB531852M0021
1YMB711235M2811	125	63	375	125	20000	400000	5.3	÷	3.6	1YMB531043M0010	1YMB531893M0010
111VID7 112001VI2011	120	<u>.</u>	- 070 <sub>:</sub>	120	Rated voltage				0.0	111VID001040IVI0010	111011111111111111111111111111111111111
1YMB711213M4511	6	63	36	46	20	300	665.0	, ,	2.5	1YMB531047M0001	1YMB531897M0001
1YMB711213M4611	6	63	35	41	20	300	665.0	÷	3	1YMB531035M0001	1YMB531885M0001
1YMB711216M4511	10	63	65	25	30	500	180.5	÷	2.5	1YMB531047M0002	1YMB531897M0002
1YMB711216M4611	10	63	55	33	30	500	180.5	÷·····	3	1YMB531035M0002	1YMB531885M0002
1YMB711218M4511	16	63	65	34	120	2000	105.2	<del>.</del>	2.5	1YMB531047M0003	1YMB531897M0003
1YMB711218M4611	16	63	55	32	120	2000	105.2	÷	3	1YMB531035M0003	1YMB531885M0003
1YMB711219M4511	20	63	83	38	365	5600	70.1	÷·····•	2.5	1YMB531047M0004	1YMB531897M0004
1YMB711221M4611	25	63	77	47	500	7000	52.6	<del>!</del> <del>!</del>	3	1YMB531035M0004	1YMB531885M0004
1YMB711224M4611	31.5	63	100	41	610	12100	30.7	<del>†</del> <del>-</del>	3	1YMB531035M0014	1YMB531885M0014
1YMB711225M4611	40	63	105	52	1000	20000	23.0	÷·····÷	3	1YMB531035M0005	1YMB531885M0005
1YMB711227M4611	50	63	190	70	2500	31000	17.9	÷·····•	3	1YMB531035M0006	1YMB531885M0006
1YMB711229M4611	63	63	190	78	4500	90000	13.4	÷·····	3	1YMB531035M0007	1YMB531885M0007
1YMB711231M4611	80	63	250	82	9200	78000		65	3	1YMB531035M0021	1YMB531885M0021
1YMB711231M4811	80	63	250	82	9200	78000		87	5.3	1YMB531035M0008	1YMB531885M0008
1YMB711233M4611	100	63	375	103	15000	300000		65	3	1YMB531035M0022	1YMB531885M0022
1YMB711233M4811	100	63	275	84	15000	300000		87	5.3	1YMB531035M0009	1YMB531885M0009
1YMB711235M4611	125	63	375	125	20000	400000		65	3	1YMB531002M0023	1YMB531852M0023
1YMB711235M4811	125	63	375	125	20000	400000		87	5.3	1YMB531002M0010	1YMB531852M0010
1YMB711238M4811	160	63	480	170	35000	600000		87	5.3	1YMB531002M0011	1YMB531852M0011
1YMB711239M4811	200	50	650	174	100000	900000	2.7	87	5.3	1YMB531002M0012	1YMB531852M0012
					Rated voltage	e: 6/12 kV Lei	ngth "e": 50	37 mm		•	
1YMB711235M5611	125	50	375	125	20000	400000	5.3	65	4	1YMB531035M0023	1YMB531885M0023
1YMB711235M5811	125	50	375	125	20000	400000	5.3	87	5.3	1YMB531035M0010	1YMB531885M0010
1YMB711238M5811	160	50	480	170	35000	600000	3.9	87	5.3	1YMB531035M0011	1YMB531885M0011
1YMB711239M5811	200	50	650	174	100000	900000	2.7	87	5.3	1YMB531035M0012	1YMB531885M0012
•	•	•	•	·	Rated voltage:	10/17.5 kV L	ength "e":	292 mm	•		
1YMB711713M2611	6	20	35	54	20	300	807.0	65	2.3	1YMB531003M0001	1YMB531853M0001
1YMB711716M2611	10	20	55	41	30	500	270.7	65	2.3	1YMB531003M0002	1YMB531853M0002
1YMB711718M2611	16	20	55	67	120	2000	135.4	65	2.3	1YMB531003M0003	1YMB531853M0003
1YMB711719M2611	20	25	83	52.6	365	5600	90.3	65	2.3	1YMB531003M0013	1YMB531853M0013
1YMB711721M2611	25	25	72	64	500	7000	67.7	65	2.3	1YMB531003M0004	1YMB531853M0004
1YMB711724M2611	31.5	25	100	56.7	610	12100	46.0	65	2.3	1YMB531003M0014	1YMB531853M0014
1YMB711725M2611	40	25	210	80	1000	20000	34.7	65	2.3	1YMB531003M0021	1YMB531853M0021
1YMB711725M2811	40	25	100	80	1000	20000	34.5	87	3.6	1YMB531003M0005	1YMB531853M0005
1YMB711727M2611	50	25	210	90	2500	31000	23.1	65	2.3	1YMB531003M0022	1YMB531853M0022
1YMB711727M2811	50	25	210	90	2500	31000	23.1	87	3.6	1YMB531003M0006	1YMB531853M0006
1YMB711729M2811	63	25	210	100	4500	90000	17.3	87	3.6	1YMB531003M0007	1YMB531853M0007
					Rated voltage:	10/17.5 kV L	ength "e":	367 mm			
1YMB711713M3611	6	20	35	54	20	300	807.0	65	2.7	1YMB531036M0001	1YMB531886M0001
1YMB711716M3611	10	20	55	41	30	500	270.7	65	2.7	1YMB531036M0002	1YMB531886M0002
1YMB711718M3611	16	20	55	67	120	2000	135.4	65	2.7	1YMB531036M0003	1YMB531886M0003
1YMB711719M3611	20	25	83	52.6	365	5600	90.3	65	2.7	1YMB531036M0013	1YMB531886M0013
1YMB711721M3611	25	25	72	64	500	7000	67.7	65	2.7	1YMB531036M0004	1YMB531886M0004
1YMB711724M3611	31.5	25	100	56.7	610	12100	46.0	65	2.7	1YMB531036M0014	1YMB531886M0014
1YMB711725M3611	40	25	210	80	1000	20000	34.7	65	2.7	1YMB531036M0021	1YMB531886M0021
1YMB711725M3811	40	25	100	80	1000	20000	34.5	87	4.4	1YMB531036M0005	1YMB531886M0005
1YMB711727M3611	50	25	210	90	2500	31000	23.1	65	2.7	1YMB531036M0022	1YMB531886M0022
1YMB711727M3811	50	25	210	90	2500	31000	23.1	87	4.4	1YMB531036M0006	1YMB531886M0006
1YMB711729M3811	63	25	210	100	4500	90000	17.3	87	4.4	1YMB531036M0007	1YMB531886M0007
1YMB711733M3811	100	25	375	136	15000	300000	9.5	87	4.4	1YMB531038M0001	1YMB531888M0001

Old catalogue N	Old catalogue No.	Weight	D	$R_0$	Operating integral I2t	Pre-arcing integral I2t	Pn	l <sub>3</sub>	l <sub>1</sub>	ln	New smartcode CEF
OLI TO	OLI	[kg]	[mm]	[mΩ]	[A²s]	[A²s]	[W]	[A]	[kA]	[A]	
	•	•	2 mm	gth "e": 44	10/17.5 kV Ler	Rated voltage			•	•	
1YMB531887M000	1YMB531037M0001	3	65	807.0	300	20	54	35	20	6	1YMB711713M4611
1YMB531887M000	1YMB531037M0002	3	65	270.7	500	30	41	55	20	10	1YMB711716M4611
1YMB531887M000	1YMB531037M0003	3	65	135.4	2000	120	67	55	20	16	1YMB711718M4611
1YMB531887M00	1YMB531037M0013	3	65	90.3	5600	365	52.6	83	25	20	1YMB711719M4611
1YMB531887M000	1YMB531037M0004	3	65	67.7	7000	500	64	72	25	25	1YMB711721M4611
1YMB531887M00	1YMB531037M0014	3	65	46.0	12100	610	56.7	100	25	31.5	1YMB711724M4611
1YMB531887M002	1YMB531037M0021	3	65	34.7	20000	1000	80	210	25	40	1YMB711725M4611
1YMB531887M000	1YMB531037M0005	5.3	87	34.5	20000	1000	80	100	25	40	1YMB711725M4811
1YMB531887M002	1YMB531037M0022	3	65	23.1	31000	2500	90	210	25	50	1YMB711727M4611
1YMB531887M000	1YMB531037M0006	5.3	87	23.1	31000	2500	90	210	25	50	1YMB711727M4811
1YMB531887M000	1YMB531037M0007	5.3	87	17.3	90000	4500	100	210	25	63	1YMB711729M4811
1YMB531853M000	1YMB531003M0008	5.3	87	13.8	78000	9200	124	250	25	80	1YMB711731M4811
1YMB531853M000	1YMB531003M0009	5.3	87	9.9	300000	15000	136	275	25	100	1YMB711733M4811
111112001000111001	1111120010001110000	0.0			10/17.5 kV Ler					100:	THE THOUSE I
1YMB531887M000	1YMB531037M0008	5.3	87	13.8	78000	9200	124	250	25	80	1YMB711731M5811
1YMB531887M000	1YMB531037M0009	5.3	87	9.9	300000	15000	136	275	25	100	1YMB711733M5811
1YMB531887M00	1YMB531037M0010	5.3	87	7.9	400000	20000	175	375	25	125	1YMB711735M5811
1110100010001000	11100001007100010	0.0			: 10/24 kV Len		170	373	20	120	THINDTTTTOONIOOTT
1YMB531894M000	1YMB531044M0001	2.5	53	1229.0	300	20	82	25	63	6	1YMB712413M4511
1YMB531854M000	1YMB531004M0001	3	65	1229.0	300	20	91	35	63	6	1YMB712413M4611
		····· <del>i</del> ··	····· <del>į</del>	····· <del>į</del> ····	····· <del>i</del> ····				····· <del>}</del> ····	·····	•·····• <del></del> •·
1YMB531894M000	1YMB531044M0002	2.5	53	360.9	500	30	48	65	63	10	1YMB712416M4511
1YMB531854M000	1YMB531004M0002	3	65	360.9	500	30	62	55	63	10	1YMB712416M4611
1YMB531894M000	1YMB531044M0003	2.5	53	180.5	2000	120	63	65	63	16	1YMB712418M4511
1YMB531854M000	1YMB531004M0003	3	65	180.5	2000	120	72	55	63	16	1YMB712418M4611
1YMB531894M000	1YMB531044M0004	2.5	53	120.3	5600	365	64	83	63	20	1YMB712419M4511
1YMB531854M00	1YMB531004M0011	3	65	120.3	5600	365	61	82	63	20	1YMB712419M4611
1YMB531854M000	1YMB531004M0004	3	65	90.2	7000	500	79	72	63	25	1YMB712421M4611
1YMB531854M00	1YMB531004M0012	3	65	72.2	12100	610	98	82	63	31.5	1YMB712424M4611
1YMB531854M000	1YMB531004M0005	3	65	46.0	20000	1000	106	110	63	40	1YMB712425M4611
1YMB531854M002	1YMB531004M0021	3	65	30.7	31000	2500	130	210	63	50	1YMB712427M4611
1YMB531854M000	1YMB531004M0006	5.3	87	30.7	31000	2500	130	210	63	50	1YMB712427M4811
1YMB531854M002	1YMB531004M0022	3	65	23.0	90000	4500	147	250	63	63	1YMB712429M4611
1YMB531854M000	1YMB531004M0007	5.3	87	23.0	90000	4500	147	210	63	63	1YMB712429M4811
1YMB531872M000	1YMB531022M0001	5.3	87	18.4	78000	9200	165	250	63	80	1YMB712431M4811
	,				: 10/24 kV Len	<del>-</del>					
1YMB531854M002	1YMB531004M0023	4	65	18.4	78000	9200	165	250	63	80	1YMB712431M5611
1YMB531854M000	1YMB531004M0008	6.2	87	18.4	78000	9200	165	250	63	80	1YMB712431M5811
1YMB531854M000	1YMB531004M0009	6.2	87	13.2	300000	15000	186	300	63	100	1YMB712433M5811
1YMB531854M00	1YMB531004M0010	6.2	87	10.5	400000	20000	234	375	63	125	1YMB712435M5811
					ge: 27 kV Lengt	*	,				<del></del>
1YMB531855M000	1YMB531005M0001	3	65	1295.0	300	20	91	35	20	6	1YMB712713M4611
1YMB531855M000	1YMB531005M0002	3	65	451.2	500	30	80	55	20	10	1YMB712716M4611
1YMB531855M000	1YMB531005M0003	3	65	225.6	2000	120	90	55	20	16	1YMB712718M4611
1YMB531855M000	1YMB531005M0004	3	87	112.8	7000	500	100	72	20	25	1YMB712721M4811
1YMB531855M000	1YMB531005M0005	3	87	55.6	20000	1000	130	110	20	40	1YMB712725M4811
1YMB531855M000	1YMB531005M0006	5.3	87	30.7	20000	2500	130	210	20	50	1YMB712727M4811
1YMB531855M000	1YMB531005M0007	5.3	87	23.0	20000	4500	147	210	20	63	1YMB712729M4811
			nm	h "e": 537 r	ge: 27 kV Lengt	Rated volta					
1YMB531855M000	1YMB531005M0008	5.3	87	18.4	20000	9200	210	250	20	80	1YMB712731M5811
0.0.00=====	0.4.10=========			:	: 20/36 kV Len	•	,		_ : !		
1YMB531856M000	1YMB531006M0001	4	65	1860.0	300	20	137	35	20	6	1YMB713613M5611
1YMB531856M000	1YMB531006M0002	4	65	571.5	500	30	93	55	20	10	1YMB713616M5611
1YMB531856M000	1YMB531006M0003	4	65	285.8	2000	120	109	55	20	16	1YMB713618M5611
1YMB531856M000	1YMB531006M0004	6.2	87	142.9	7000	500	144	72	20	25	1YMB713621M5811
	······································	· · · · · · · · · · · · · · · · · · ·	· · · · · · · · · · · · · · · · · · ·						20	40	

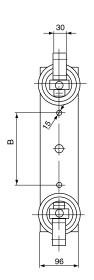
#### Legend:

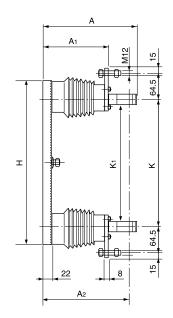
Legend:
In - rated current
I<sub>1</sub> - rated maximum breaking current
I<sub>3</sub> - rated minimum breaking current
Pw - rated power
Ro - resistance
D - diameter

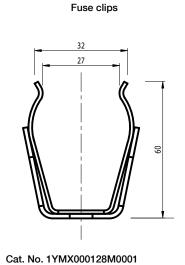
#### Remark:

Above table is for reference purpose and is not commercial offer. The present technical data and product availability information should be obtained from our sales representatives.

#### Fuse bases type UCE (suitable for CEF, CEF-S, CEF-VT fuses)



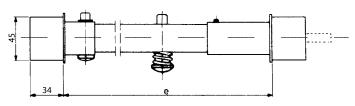




Туре Rated Rated Fuse Dimensions in mm Weight Catalogue No. voltage current length Un [kV] In [A] Α A1 A2 Н Κ K1 В [mm] [kg] UCE 7.2 3.6/7.2 6-100 242 160 221 310 218 193 55 1YMX052501M0001 192 3.4 UCE12 1YMX052503M0001 3.6/12 6-200 292 242 160 221 410 318 293 180 3.7 UCE 12L 221 1YMX052505M0001 125-200 442 242 160 570 468 300 12 443 4.2 327 1YMX052507M0001 UCE 17.5 292 245 410 318 293 180 17.5 6-63 306 3.7 UCE 24 245 306 410 1YMX052508M0001 24 6-125 292 327 318 293 180 3.7 UCE 24 1YMX052509M0001 17.5/24 6-125 442 327 245 306 570 468 443 300 6.9 UCE 24L 24 80-125 537 327 245 306 675 563 538 380 7.4 1YMX052511M0001 1YMX052513M0001 UCE 36 36 6-40 537 422 340 401 675 563 538 380 7.6

#### CEF test fuse link 3.6/7.2-40.5 kV for test of striker system

Catalogue No.	Weight	I	Dimension in mm
	[kg]	e*)	Total lenght
1YMX300062M0001	1.4	192 292 442 537	605



The striker has a force-travel characteristic as shown in the figure on page 7.

#### Operating tong for fuse links CEF 3.6/7.2 - 36 kV

Catalogue No.	Test voltage [kV]	Weight [kg]
1YMX053006M0001	75	2.59

Dimensions in mm	-
Difficusions in thin	
Clamping range	50 90 mm
Total length (IG)	1500 mm
Insulating clearance (II)	525 mm
Length (handle) (IH)	780 mm
Insertion depth (IO)	195 mm

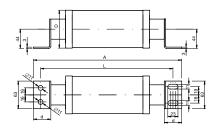
<sup>\*)</sup> Adjustable

#### 7. Data and dimension CEF-BS acc. To IEC 60282-1:1996

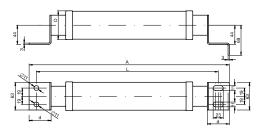
Туре	Rated voltage Un [kV]	Rated current In [A]	L/D [mm]	A/d [mm]	Catalogue No.	EAN13 Codes
CEF-BS-B	3,6/7,2	6	305/65	340/40	1YMB531007M0021	5901436020844
CEF-BS-B	3,6/7,2	10	305/65	340/40	1YMB531007M0022	5901436020851
CEF-BS-B	3,6/7,2	10 16	305/65	340/40	1YMB531007M0023	5901436020868
CEF-BS-B	3,6/7,2	25	305/65	340/40	1YMB531007M0024	5901436020875
CEF-BS-B	3,6/7,2	40	305/65	340/40	1YMB531007M0025	5901436020882
CEF-BS-B	3,6/7,2	50	305/65	340/40	1YMB531007M0026	5901436020899
CEF-BS-B	3,6/7,2	63	305/65	340/40	1YMB531007M0027	5901436020905
CEF-BS-B	3,6/7,2	80	305/87	340/40	1YMB531007M0028	5901436020912
CEF-BS-B	3,6/7,2	100	305/87	340/40	1YMB531007M0029	5901436020929
CEF-BS-D	3,6/7,2	125	419/87	461/50,5	1YMB531007M0030	5901436020936
CEF-BS-D	3,6/7,2	160	419/87	461/50,5	1YMB531007M0031	5901436020943
CEF-BS-D	3,6/7,2	200	419/87	461/50,5	1YMB531007M0032	5901436020950
CEF-BS-D	12	6	419/65	461/50,5	1YMB531008M0021	5901436021292
CEF-BS-D	12	10	419/65	461/50,5	1YMB531008M0022	5901436021308
CEF-BS-D	12	16	419/65	461/50.5	1YMB531008M0023	5901436021315
CEF-BS-D	12	25	419/65	461/50,5	1YMB531008M0024	5901436021322
CEF-BS-D	12	40	419/65	461/50,5	1YMB531008M0025	5901436021339
CEF-BS-D	12	50	419/65	461/50,5	1YMB531008M0026	5901436021346
CEF-BS-D	12	63	419/65	461/50,5	1YMB531008M0027	5901436021353
CEF-BS-D	12	80	419/87	461/50,5	1YMB531008M0028	5901436021360
CEF-BS-D	12 12	100	419/87	461/50,5	1YMB531008M0029	5901436021377
CEF-BS-B	12	125	553/87	590/40	1YMB531008M0030	5901436021384
CEF-BS-B	12	160	553/87	590/40	1YMB531008M0031	5901436021391
CEF-BS-B	12	200	553/87	590/40	1YMB531008M0032	5901436021407
CEF-BS-D	17,5	6	419/65	461/50,5	1YMB531009M0021	5901436021605
CEF-BS-D	17,5	10	419/65	461/50,5	1YMB531009M0022	5901436021612
CEF-BS-D	17,5	16	419/65	461/50,5	1YMB531009M0023	5901436021629
CEF-BS-D	17,5	25	419/65	461/50,5	1YMB531009M0024	5901436021636
CEF-BS-D	17,5	40	419/87	461/50,5	1YMB531009M0025	5901436021643
CEF-BS-D	17,5	50	419/87	461/50,5	1YMB531009M0026	5901436021650
CEF-BS-D	17,5	63	419/87	461/50,5	1YMB531009M0027	5901436021667
CEF-BS-B	17,5	80	553/87	590/40	1YMB531009M0028	5901436021674
CEF-BS-B	17,5	100	553/87	590/40	1YMB531009M0029	5901436021681
CEF-BS-B	24	6	553/65	590/40	1YMB531010M0021	5901436021841
CEF-BS-B	24	10	553/65	590/40	1YMB531010M0022	5901436021858
CEF-BS-B	24	16	553/65	590/40	1YMB531010M0023	5901436021865
CEF-BS-B	24	25	553/65	590/40	1YMB531010M0024	5901436021872
CEF-BS-B	24	40	553/65	590/40	1YMB531010M0025	5901436021889
CEF-BS-B	24	50	553/87	590/40	1YMB531010M0026	5901436021896
CEF-BS-B	24	63	553/87	590/40	1YMB531010M0027	5901436021902

Remark:
BS styles are available on request only.

#### **Dimension CEF-BS-B**



#### **Dimension CEF-BS-D**



# High voltage current limiting Fuse links type CEF-S

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#### 1. General

As seen in the data table, high-voltage current limiting fuse links type CEF-S has a minimum current value (I<sub>0.1sec</sub>) which allows the fuse link to interrupt the fault current within 100ms. This ensures very good protection and prevents faults in low-voltage switch-gears. The current value for the different fuse link types is shown for the total maximum breaking time of 100ms. For bigger fault currents the maximum total breaking time will be shorter. CEF-S

fuses are specially designed to achieve the lowest possible breaking current value at 100ms. However, this results in a reduced margin, which for standard CEF fuses, prevents fuse link operation due to inrush currents developed when an unloaded power transformer is energized.

At any given value of  $I_{0.1 \rm sec}$ , the total breaking time is a maximum of 100ms – this value includes maximum pre-arcing time, arcing time and production tolerance.

#### 2. Ordering table, dimensions and electrical data of CEF-S

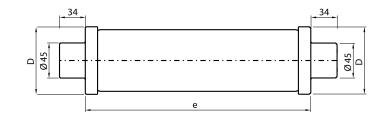
New smartcode CEF	ln	l <sub>1</sub>	l <sub>3</sub>	I <sub>0,1s</sub>	Pn	Pre-arcing	Operating	$R_0$	D	Weigth	Catalogue	. •
						integral l²t	integral l2t		<u>.</u>		No. CEF-S	No. CEF-S-TCU
	[A]	[kA]	[A]	[A]	[W]	[A <sup>2</sup> s]	[A <sup>2</sup> s]	[mΩ]	:	[kg]		
	, ,					ited voltage: 6/	12 kV Length ,	,e": 292 r	nm			
1YMB741216M2611	10	50	55	48	27	20	2520	187.00	65	2.3	1YMB531011M0001	1YMB531861M0001
1YMB741218M2611	16	50	55	80	38	80	2930	108.5	65	2.3	1YMB531011M0002	1YMB531861M0002
1YMB741219M2611	20	50	72	120	39	200	3200	72.3	65	2.3	1YMB531011M0003	1YMB531861M0003
1YMB741221M2611	25	50	72	160	45	390	7400	46.5	65	2.3	1YMB531011M0004	1YMB531861M0004
1YMB741225M2611	40	50	100	240	54	940	17600	24.5	65	2.3	1YMB531011M0005	1YMB531861M0005
1YMB741227M2611	50	50	190	330	70	2030	27000	18.8	65	2.3	1YMB531011M0006	1YMB531861M0006
					Ra	ted voltage: 10	/24 kV Length	"e": 442	mm			
1YMB742416M4611	10	25	55	48	54	20	1450	373.3	65	3	1YMB531012M0001	1YMB531862M0001
1YMB742418M4611	16	25	55	80	67	90	2910	186.6	65	3	1YMB531012M0002	1YMB531862M0002
1YMB742419M4611	20	25	72	120	69	240	3960	124.4	65	3	1YMB531012M0003	1YMB531862M0003
1YMB742421M4611	25	25	72	160	70	340	6140	93.3	65	3	1YMB531012M0004	1YMB531862M0004
1YMB742425M4611	40	25	110	240	122	930	13300	48.8	65	3	1YMB531012M0005	1YMB531862M0005
					Rate	ed voltage: 30/	40,5 kV Length	"e": 537	mm			
1YMB744014M5611	6.3	20	50	43	47	20	2350	927	65	3.1	1YMB531112M0001	1YMB531962M0001
1YMB744016M5611	10	20	66	54	100	30	3000	615	65	3.1	1YMB531112M0002	1YMB531962M0002
1YMB744018M5611	16	20	52	87	121	200	3400	313	65	3.1	1YMB531112M0003	1YMB531962M0003
1YMB744019M5611	20	20	77	122	134	270	4620	207	65	3.1	1YMB531112M0004	1YMB531962M0004
1YMB744021M5611	25	20	134	118	162	300	3880	175	65	3.1	1YMB531112M0005	1YMB531962M0005
1YMB744024M5611	31.5	20	265	202	132	1050	11900	89.56	65	3.1	1YMB531112M0006	1YMB531962M0006
1YMB744025M5811	40	20	172	324	126	2480	36100	60.3	87	6.2	1YMB531112M0007	1YMB531962M0007
1YMB744027M5811	50	20	251	500	132	6600	76800	39.76	87	6.2	1YMB531112M0008	1YMB531962M0008
1YMB744029M5811	63	20	334	655	164	9460	110000	29.7	87	6.2	1YMB531112M0009	1YMB531962M0009

#### Legend:

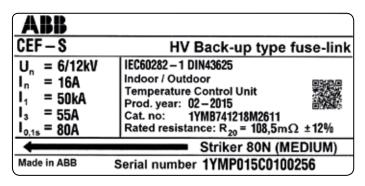
In rated current

 $\begin{array}{ll} {\rm I_1} & {\rm rated\ maximum\ breaking\ current} \\ {\rm I_3} & {\rm rated\ minimum\ breaking\ current} \\ {\rm I_{0.1s}} & {\rm minimal\ breaking\ current\ within\ 100\ ms} \end{array}$ 

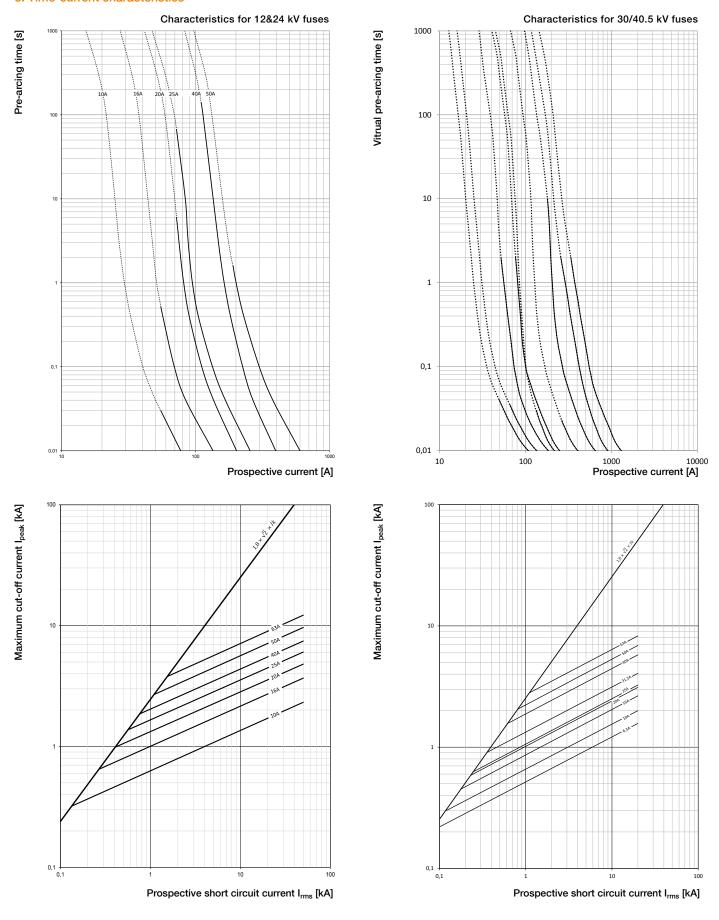
I<sub>0,1s</sub> minimal bre Pw rated powe R<sub>0</sub> resistance D diameter



#### **Nameplate**



#### 3. Time-current characteristics



#### **Melting times**

The presented curves refer to indicated ranges of voltages, i.e. 12/24 and 30/40.5 kV, taken under cold conditions.

#### 4. Fuse selection table for transformer protection

Transformer rated voltage [kV]								Tra	nsforn	ner rat	ing [k\	/A]								Fuse rated voltage						
	25	50	75	100	125	160	200	250	315	400	500	630	800	1000	1250	1600	2000	2500	3000							
	Fuse link rating I <sub>n</sub> [A]																[kV]									
3	16	25	40	50	:		:						:													
5	10	20	25	40	40	50																				
6	10	16	20	25	40	40	50													6/12						
10	10*	10	16	20	20	25	40	40	50																	
11	10*	10	16	20	20	25	40	40	40	50																
12	10*	10	16	16	20	20	25	40	40	50																
15	10*	10*	10	16	16	20	20	25	40	40																
20	10*	10*	10*	10	16	16	20	20	25	40	40									40/04						
22	10*	10*	10*	10	16	16	20	20	20	40	40	40								10/24						
24	10*	10*	10*	10	16	16	16	20	20	25	40	40														
30	6.3*	6.3*	6.3*	6.3*	6.3	10	16	16	20	40	40		40	40	40	50	63			30/40.5						
36	6.3*	6.3*	6.3*	6.3*	6.3	6.3	10	16	16	20		:		40	40	50	50	63								
38.5	6.3*	6.3*	6.3*	6.3*	6.3*	6.3	10	16	16	20	20	40	40	40	40	40	50	50								
40.5	6.3*	6.3*	6.3*	6.3*	6.3*	6.3	10	16	16	20	20	40	40	40	40	40	50	50	63							
Max. gG fuse link at LV side [A]	40	80	125	160	160	200	250	250	300	400	400	800	1000	1000	1000	1000	1250	1250	1250							

The table was calculated according to standards IEC 60787 and IEC 62271-105. The following transformer work conditions were assumed:

- Maximum long-lasting transformer overload 120%,
- Magnetizing inrush current for transformers up and including 630kVA 12 x In during 100ms,
- Magnetizing inrush current for transformers above 630kVA  $10 \times I_n$  during 100ms,
- Standard ambient working conditions of fuses,
- For ratings marked with transformer maximum short-circuit current at LV side, transferred to HV side, is below fuse link minimum breaking current I<sub>3</sub>.

The table above details the rated current of a particular fuse link for a given line voltage and transformer rating. For different criteria, the fuse selection must be recalculated. The CEF-S fuse links fulfill Swedish requirements (§17; fuse with cut off time within 0.1 seconds "Sverigesäkring") and offer very good protection against faults in the low voltage side of distribution transformers, without necessity of using LV fuses.

#### 5. Fuse power losses at transformer rated current

For different transformer ratings, power losses are shown in the table below. The table is valid for fuses se-lected according to the fuse selection table. The measurements were done at the rated transformer power and air cooling according to IEC 60282-1:2002. The losses mentioned are per single fuse. If the fuse link is to be used in compact switchgears where cooling is limited, the supplier must be contacted regarding maximum permitted power losses and required fuse derating.

Transformer rated voltage [kV]		Transformer rating [kVA]																	
	25	50	75	100	125	160	200	250	315	400	500	630	800	1000	1250	1600	2000	2500	3000
		<b>k</b>	<b>k</b> .	<u>k</u>		Fuse li	nk pow	er diss	ipation	at trai	nsforme	er rated	curre	nt [W]					•••••••••••••••••••••••••••••••••••••••
3	3.4	6.7	7	10.4															
5	2.3	3.3	5.4	4.5	7	9.6													
6	1.6	3.4	5.1	6.7	4.9	8	10.4												
10	0.6	2.3	2.8	3.3	5.1	6.1	4.5	7	9.3										
11	0.5	1.9	2.3	2.7	4.2	5.1	3.7	5.8	9.2	12.3									
12	0.4	1.6	1.9	3.4	3.5	5.8	6.7	4.9	7.8	10.4									
15	0.5	2	4.5	3.9	6.1	6.5	10.2	10.4	11.2	18.1									
20	0.3	1.1	2.5	4.5	3.4	5.6	5.8	9	9.3	10.2	15.9								
22	0.2	0.9	2.1	3.7	2.8	4.6	4.8	7.4	11.6	8.4	13.1	20.8							
24	0.2	0.8	1.8	3.1	2.4	3.9	6.1	6.2	9.9	10.4	11.0	17.5							
30	0.7	2.0	3.9	6.3	9.2	13.6	10.8	15.8	17.8	7.7	11.3	16.7	25.0	36.3	52.6	57.3	70.3	102.5	
36	0.5	1.5	2.8	4.6	6.8	10.2	14.6	11.6	17.2	19.5	8.3	12.3	18.4	26.8	38.8	42.3	61.4	75.3	102.5
38.5	0.5	1.3	2.5	4.1	6.0	9.2	13.0	10.4	15.3	17.4	25.4	10.9	16.4	23.9	34.7	52.4	54.9	79.9	91.4
40.5	0.5	1.2	2.3	3.8	5.5	8.4	11.9	9.5	14.1	16.0	23.3	10.0	15.1	22.0	31.9	48.1	50.4	73.3	83.9